Safety for Hydrogen – SIL 2 High Voltage Transmitter



Hydrogen

Chlor-Alkali

SOEC

PEM

Fuel Cells

EMobility/ Powertrain

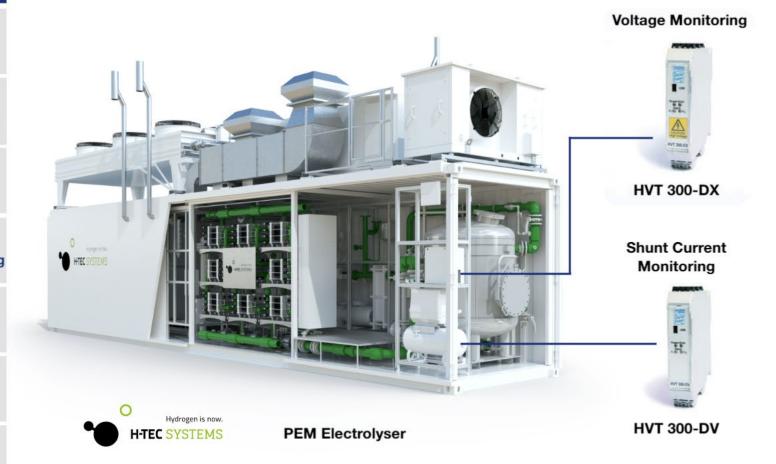
LDPE / EVA

Additive Manufacturing

Explosion Protection

19" Legacy

Portfolio



HVT 300-DX

- SIL 2 rated voltage monitor
- Up to 1000 V
- Redundant design, two processor DuoTec© technology with selfdiagnosis
- Flexible software configuration
- Only SIL 2 voltage monitoring transmitter for 1000 V

HVT 300-DV

- SIL 2 rated mV transmitter
- 0 70 mV measurement range
- Redundant design, two processor DuoTec© technology with selfdiagnosis
- Flexible software configuration
- Only SIL 2 mV transmitter
- > Monitoring of operational conditions of electrolyser
- > Detect deviations in the process
- > Identify need for maintenance

Safety for Hydrogen – SIL 2 High Voltage Transmitter





HVT 300-DX

- SIL 2 rated voltage monitor
- Up to 1000 V
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- Flexible software configuration
- Only SIL 2 voltage monitoring transmitter for 1000 V

HVT 300-DV

SIL 2 rated mV transmitter
0 – 70 mV measurement range
Redundant design, two processor
DuoTec© technology with selfdiagnosis
Flexible software configuration
Only SIL 2 mV transmitter

- > Monitoring of operational conditions of electrolyser
- > Detect deviations in the process
- > Identify need for maintenance

Safety for Hydrogen – SIL 2 High Voltage Transmitter





HVT 300 & 400-DX/DP

- SIL 2 rated voltage monitor
- Up to 1000 V or 1500 V
- Optional Balance and Symmetry Monitoring (max. +/- 1500 V)
- Redundant design, two processor
- DuoTec© technology with self-diagnosis
- Flexible software configuration
- Only SIL 2 voltage monitoring transmitter for more than 1000 V

HVT 300-DV

- SIL 2 rated mV transmitter
- 0 70 mV measurement range
- Redundant design, two processor
 DuoTec© technology with self-diagnosis
- Flexible software configuration
- Only SIL 2 mV transmitter
- > Monitoring of operational conditions of electrolyser
- > Detect deviations in the process
- > Identify need for maintenance

Safety for Fuel Cells – SIL 2 High Voltage Transmitter



Hydrogen

Fuel Cells

EMobility/ Powertrain

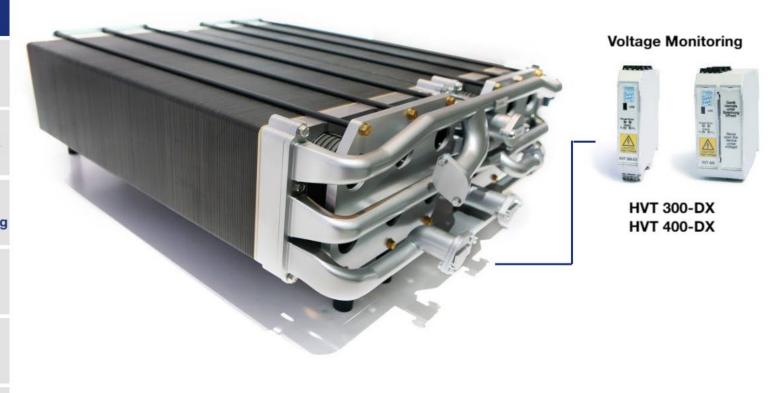
LDPE / EVA

Additive Manufacturing

Explosion Protection

19" Legacy

Portfolio



Fuel Cell

HVT 300-DX & 400-DX

- SIL 2 rated voltage monitor
- Up to 1000 or 1500 V
- Redundant design, two processor DuoTec© technology with selfdiagnosis
- Flexible software configuration
- Only SIL 2 voltage monitoring transmitter for more than 1000 V

- > Monitoring of operational conditions across the whole stack
- > Detect deviations in the process
- > Identify need for maintenance

Safety for EMobility & Electric Powertrains



Hydrogen

Fuel Cells

EMobility/ Powertrain

LDPE / EVA

Additive Manufacturing

Explosion Protection

19" Legacy

Portfolio

PLd Rated High Voltage Test Beds



Safety rated voltage monitoring



Safe Discharging



HVD Series – Wear-free & safe discharging

HVT 300 & 400-DX

- SIL-2 rated voltage monitor
- Up to 1000 or 1500 V
- Redundant design, two processor,
 DuoTec technology with self diagnosis
 Flexible software configuration
- Standard for managing high voltage
- risks at leading eMobility suppliers

HVD 450

- GaN-based solid state contactor
- Wear-free switching and discharging of intermediate circuits (max. 2000 VDC, 10 A) with current and voltage monitoring
- > Manage risks related to high voltages in laboratories and production lines
- > Safe switching and safe discharging of HV circuits
- > Protect employees from electrical shock
- > Reduce employees' training requirements for test beds

Safety for Additive Manufacturing



Hydrogen

Fuel Cells

EMobility/ Powertrain

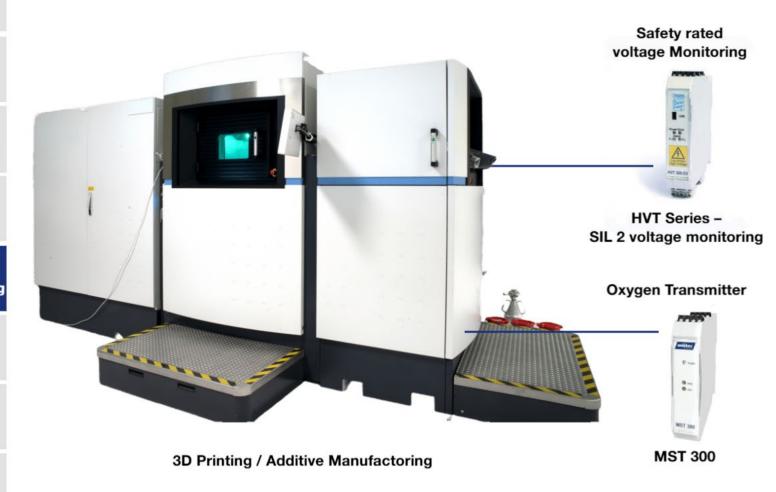
LDPE / EVA

Additive Manufacturing

Explosion Protection

19" Legacy

Portfolio



HVT 300-DX

- SIL 2 rated voltage monitor
- Up to 1000 or 1500 V
- Redundant design, two processor
 DuoTec© technology with selfdiagnosis
- Flexible software configuration

MST 300

- High Impedance Isolation Amplifier for Oxygen sensors
- 0 ... 1500 mV measurement range
- Input resistance >100 MΩ

- > Safety-rated monitoring of laser supply voltage to prevent accidents and injuries
- > Safe Oxygen monitoring



Hydrogen

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Fuel Cells

EMobility/ Powertrain

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Portfolio





HVT 300 & 400

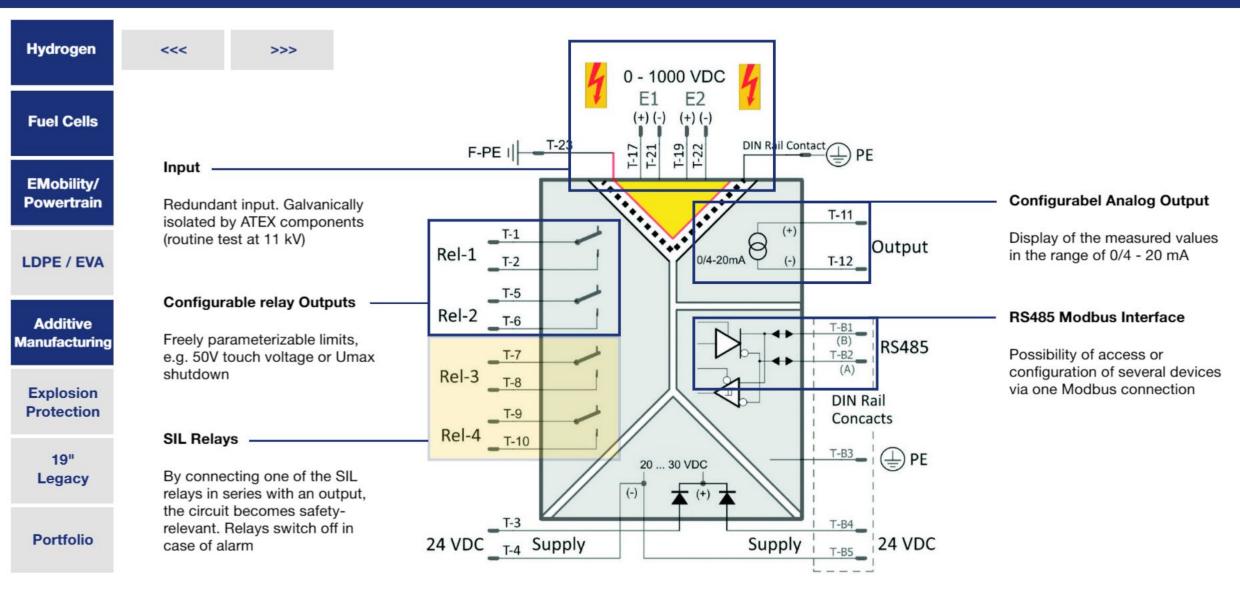
- SIL 2 rated voltage monitor
- Up to 1000 or 1500 V
- Redundant design, two processor DuoTec© technology with selfdiagnosis
- Flexible software configuration
- Variant DX: absolute voltage measurement
- Variant DP: Balance voltage (e.g. symmetry monitoring in electrolysers)













Hydrogen

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Portfolio

Input

The two input channels are constantly compared. The adjustable tolerance defines the maximum deviation. If the deviation exceeds the tolerated threshold, the safety alarm is displayed. In this way, a break in the HV input line can be detected.

Relays

Each relay has two output contacts. One of them is addressed from the terminal, the other is connected to the processor to ensure the correct state.

Processor

Mütec DuoTec® technology is based on two independent processors that constantly monitor each other. If one processor fails, the other reports the error with a safety alarm to put the device in a safe state.

mA Output

The analog output is a voltage controlled current source. The value of the output signal is read back into the controller and compared with the setpoint. If a defined tolerance is exceeded or in case of wire break, the safety alarm is triggered

Supply Voltage

The supply is monitored by a watchdog circuit that triggers a safety alarm in the event of a voltage drop.

Memory

Configuration and parameters are stored in a non-volatile memory and constantly monitored. After each power-up, the parameters are compared with a checksum defined by the user configuration.

HVT 300 & 400

Safety Properties	FMEDA
Category	SIL 2
Device type	Type B
HFT	0
SFF	95 %
DC	90 %
Safe failure rate	331 FIT
Safe detected failure rate	0 FIT
Safe undetected failure rate	331 FIT
Dangerous failure rate	362 FIT
Dangerous detected failure rate	325 FIT
Dangerous undetected failure rate	37 FIT









Hydrogen <<< >>> **Fuel Cells** mütec EMobility/ **Powertrain** Gerät niemals unter USB LDPE / EVA Spannung öffnen! Power Error **Additive** Manufacturing Never open the device under voltage! **Explosion** Protection CAUTION! High Voltage 19" Legacy **HVT 400 HVT 400** Portfolio

Technical Data

Certificate	SIL 2 according to IEC 61508
Measurement range	0 1500 V AC/DC
Input Resistance	12 M Ω each channel
Analog Output	04 20 mA
Load	Max. 500 Ω at 22 mA
Accuracy	< 0,5 %
Contact outputs	Normally Open
Switching Power	Max. 37,5 VA / Max. 30 W
Switching Voltage	Max. 125 VAC / 30 V DC
Switching Current	Max. 0,3 A AC / 1 A DC
Contact Material	AG Pd + 10 µAu
Status LEDs	Power: Green
	Error / SIL Alarm: Red
	REL1/REL2: Yellow
USB Interface	USB 2.0
RS485 Interface	Half duplex, no scheduling
Baud rate	9600 bps
Device Address	1-248
Supply	24 VDC (2030 VDC)
Power Consumption	Max. 1,9 W
Temperature	-10° C+60° C
Storage / Transport	-20° C+70° C
Perm. Humidity	10 %95 % r.H no cond.
	<2000 m above mean sea level
Temperature Coefficient	1 1
	<0,005 %/K (typical)
Galvanic isolation	4,3 kV AC test voltage
Overvoltage category	CAT II: 1500 V
	Pollution Degree 2
PCB Material	FR4
Housing Material	Polyamide
Protection Class	IP20
Flammability UL94	V0
Mounting type	35 mm DIN rail



Hydrogen

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Fuel Cells

EMobility/ Powertrain

LDPE / EVA

Additive Manufacturing

Explosion Protection

19" Legacy

Portfolio

HVT 300-DX



More Information



Safety for LDPE / EVA – High Speed Temperature Transmitter



Hydrogen

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Fuel Cells

EMobility/ Powertrain

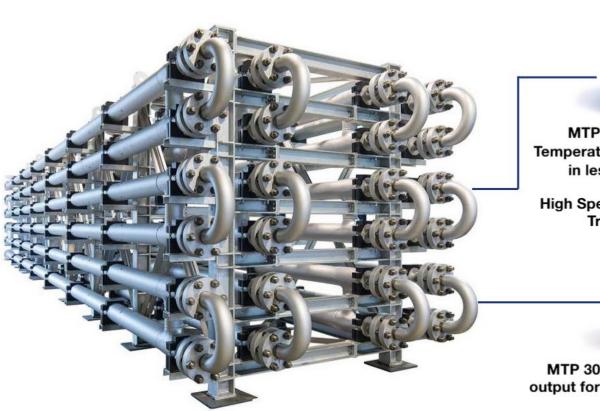
LDPE / EVA

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LDPE & EVA Production -

High Pressure Polymerisation

High Speed Temperature Transmitter



MTP 300 series – Temperature Transmission in less than 4 ms

High Speed Temperature Transmitter



MTP 302 – with additional output for overshoot reactions

MTP 300

- Worlds fastest temperature transmitter (4 ms)
- Supports all thermocouple types
- High dielectric strength
- SIL2 according to IEC/EN 61505
- ATEX rating up to zone 0
- High safety (4,7 FIT)
- 10-year proof test interval

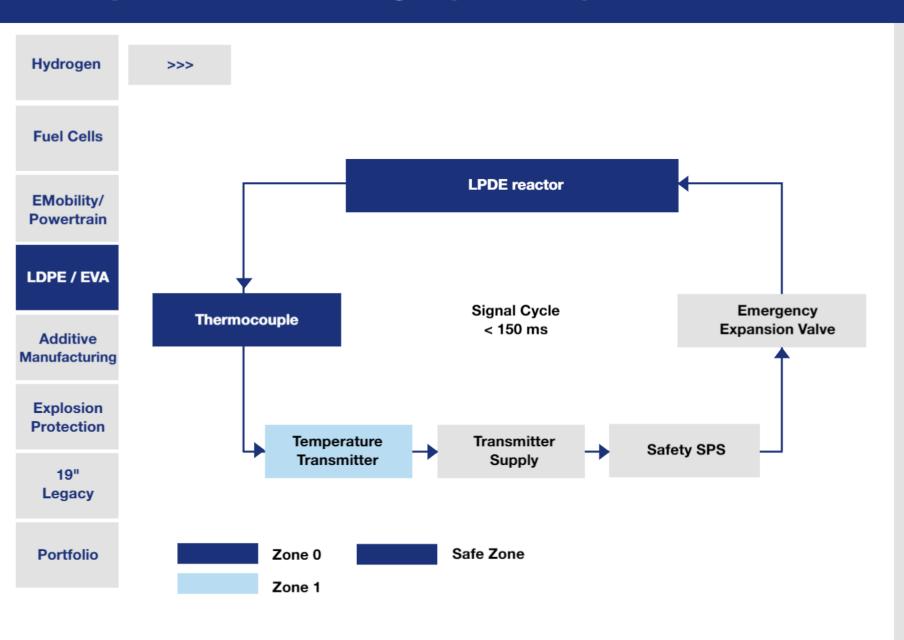
MTP 302

- Adds additional output with tripled measurement range above trip value
- Information regarding peak temperature, average temperature and cooling allows calculating the overall stress regime on pipes and fittings

- > Fast triggering of emergency valve in case of a decompositon
- > Less stress on the equipment, faster maintenance and turnaround

Safety for LDPE / EVA – High Speed Temperature Transmitter



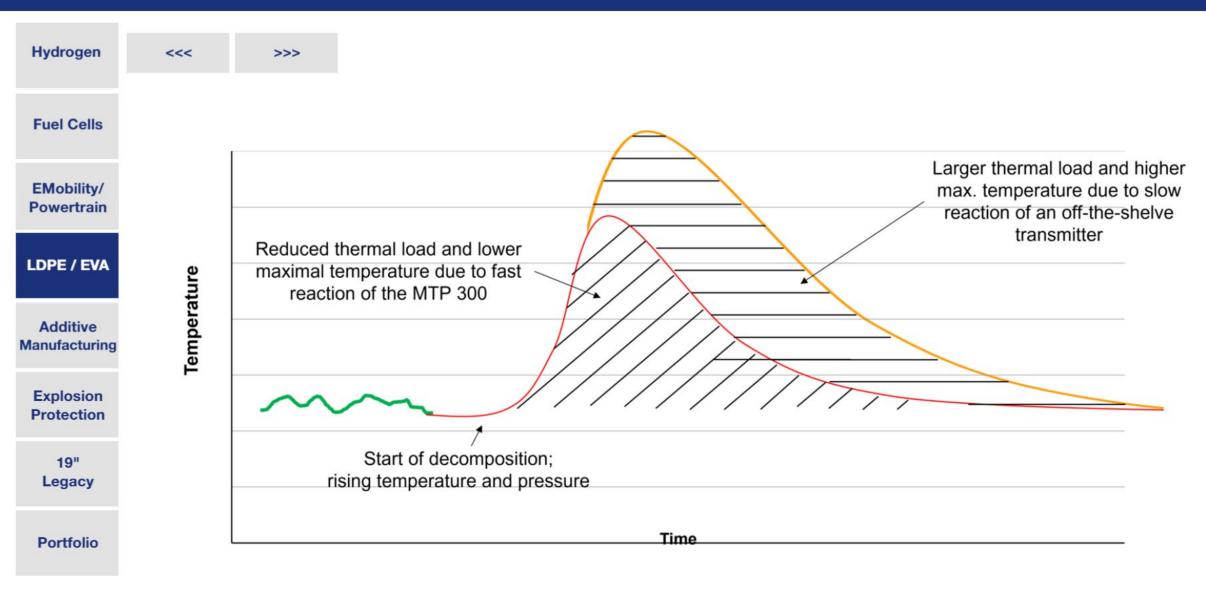


LDPE & EVA

- LDPE plants require a safe monitoring of temperature in the reactor due to high process pressure (~3000 bar)
- An increase of temperature needs to be detected and processed quickly, as pressure might otherwise rise to a critical level
- The transmitters trigger the opening of the emergency expansion valves and depressurize the reactor Fast reaction is crucial for safe
 - operation and to minimize shut down time and interruptions for LDPE productions

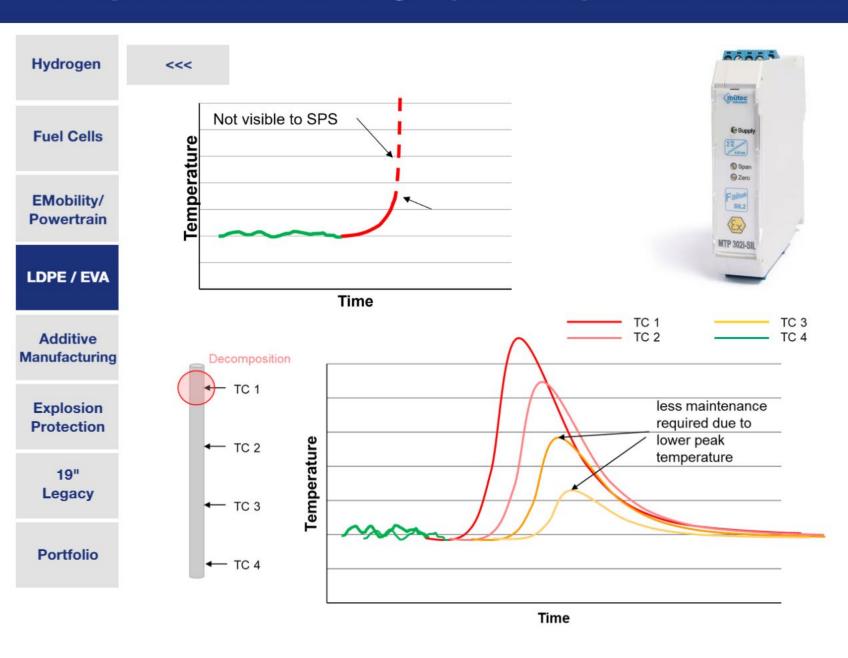
Safety for LDPE / EVA – High Speed Temperature Transmitter





Safety for LDPE / EVA - High Speed Temperature Transmitter





MTP 302 Benefits

- Additional Output with extended range
- Information on peak and average
 Temperature in case of
 decompositions
- Rapid signal processing (3ms)
- SIL2 / ATEX Zone 0
- Based on well-tried safety concept (MTP 300i)
- Developed and already successfully tested in cooperation with industry leaders



Hydrogen

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Fuel Cells

EMobility/ Powertrain

LDPE / EVA

Additive Manufacturing

Explosion Protection

19" Legacy

Portfolio





MTP 300 & 302

- Worlds fastest temperature
- transmitters (4 ms)
- SIL2 according to IEC/EN 61508
- ATEX rating up to zone 0
- High safety (4,7 FIT)
- 10-year proof test interval
- Global standard in most LDPE lincenses to handle decomposition reactions
- Global standard in gas power plants to control the combustion process in the turbines







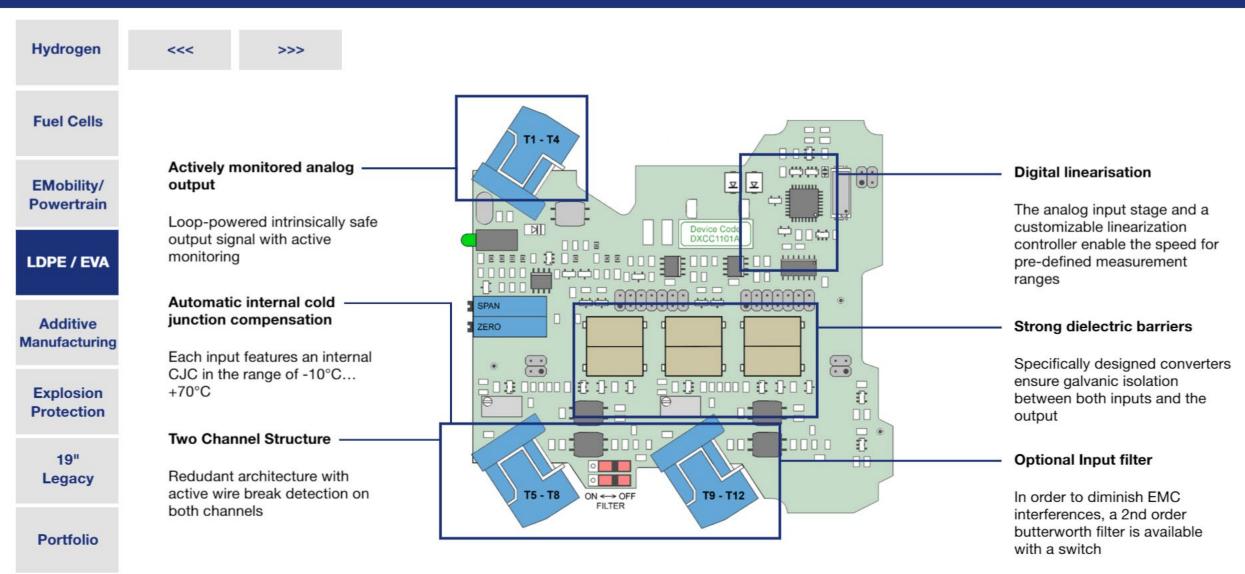
Portfolio



Hydrogen >>> <<< **Fuel Cells** mütec World fastest reaction time Optional redundancy EMobility/ Supply **Powertrain** <35 ms with input filter Two electrically isolated TC-<4 ms without intput filter inputs are available to increase the redundancy Span LDPE / EVA N Zero High dielectric strength **External Safety Routines** DuoTech Failsale six Additive Special transducers rated and e.g., Detects wire breaks, Manufacturing tested at 11 kV $\langle \mathcal{E}_{\mathbf{x}} \rangle$ loose contacts and defect thermocouples MTP 300i-SIL **Explosion** Protection Extremely low failure rates **Internal Self-Diagnosis** Only 4,7 undetected failures in 109 e.g., both input channels, 19" operating hours ($\lambda du = 4.7 \text{ FIT}$) memory failure, analog output, Legacy range violation SIL 2 and ATEX / IECEx Zone 0

Intrinsic safety according to IEC61508:2010 SIL2, IEC/EN 60079-11, ATEX [Ex ia] IIC







Hydrogen

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Fuel Cells

EMobility/ Powertrain

LDPE / EVA

Additive Manufacturing

Explosion Protection

19" Legacy

Portfolio

Speed

Due to ist analog design, the MTP 300 features a high degree of integration. This makes it very fast, but also efficient. It can be loop-powered supplied by a transmitter power supply, which makes the signal chain safer and less complex.

Processor

Internally, the diagnosis routines monitor the processor clock frequency as well as supply current and voltage. If the deviation exceeds the value of 5 %, the mA value of the output circuit jumps periodically to < 3.6 mA

Redundant Structure

Two inputs ensure also a short circuit detection due to the comparison of both input channels. In case of a short circuit, the faulty line signals the CJC temperature, while the second channel reads the temperature value. If the deviation is >5%, an internal failure is signalled.

Output and Supply

In order to supply the device, an intrinsically safe transmitter power suppl is required. If the output signal shows a deviation of >5%, the output signal jumps periodically to < 3.6 mA.

Internal Input Monitoring

In order to supply the device, an intrinsically safe transmitter power suppl is required. If the output signal shows a deviation of >5%, the output signal jumps periodically to < 3.6 mA.

External Input Monitorting

An external failure (Thermocouple or wire break) leads to a permanent reduction of the mA-value in the supply circuit (< 3.6 mA). This is detected by applying a small current to the TC circuit.

MTP 300 & 302

Safety Properties	FMEDA
Category	SIL 2
Device type	Type B
HFT	0
SFF	93 %
PFDavg	5,63E-5 %
Safe failure rate	78,5 FIT
Safe detected failure rate	0 FIT
Safe undetected failure rate	78,5 FIT
Dangerous failure rate	66 FIT
Dangerous detected failure rate	61,3 FIT
Dangerous undetected failure rate	4,7 FIT



Hydrogen

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Technical Data MTP 300

Certificate	SIL 2 according to IEC 61508 ATEX:II 2(1)G Ex ib [ia Ga] IIC T4 Gb
Thermocouple inputs Safety Data	$U_0 = 1 \text{ VDC}$ $I_0 = 1.8 \text{ mA}$ $P_0 = 0.5 \text{ mW}$ $C_0 = 10 \mu\text{F}$ $L_0 = 100 \text{ mH}$
Analog Output Supply Safety Data	U _i = 28 VDC I _i = 95 mA P _i = 655 mW C _i = 26 nF L _i = negligible
Supply voltage range Current range Load	12.5V 28V >3.5 <24 mA 70 800 Ω
Cold junction compensation	-10 70°C
Status LEDs	luminosity corresponds to 4 20 mA
Behavior in case of failure	low
Power Consumption	Max. 560 mW, Min. 50 mW
Temperature	-10°C+70°C
Storage / Transport	-20°C+80°C
Perm. Humidity Max. operating Altitude	10%95% r.H no cond. <2000m above mean sea level
Temperature Coefficient	<0,05%/10K (max)
Galvanic isolation EMC	EN 60079-11 EN 61326-3-2
PCB Material Housing Material Protection Class Flammability UL94 Mounting type	FR4 Polyamide IP20 V0 35mm DIN rail



Hydrogen

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Fuel Cells

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Explosion Protection

19" Legacy

Portfolio





More Information



Safety for Explosion Protected Areas



Hydrogen

Fuel Cells

EMobility/ Powertrain

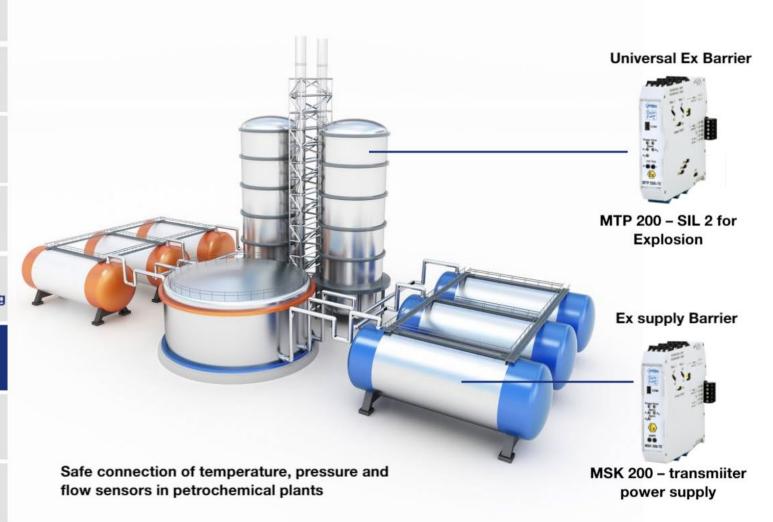
LDPE / EVA

Additive Manufacturing

Explosion Protection

19" Legacy

Portfolio



MTP & MSK 200-TE

- IEC61508 SIL2 and ATEX [Ex ia] IIC
- Continuous self-monitoring by
- 2 microprocessors
- Diagnosis manager with error memory
- 1 service alarm
- 4 limit alarms: 2 relays and 2 transistors
- For DIN-Rail or 19"-mounting
- Bus capable (MODBUS RTU)
- High Galvanic isolation
- New: Predictive maintenance by TC-Resistance monitoring







- > Flexible ATEX and SIL 2 solution for all applications
- > Versatile power supply for Ex zones
- > Short lead times



Hydrogen

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Fuel Cells

EMobility/ Powertrain

LDPE / EVA

Additive Manufacturing

Explosion Protection

19" Legacy

Portfolio



MTP 200

- IEC61508 SIL2 and ATEX [Ex ia] IIC
- Continuous self-monitoring by 2 microprocessors
- Diagnosis manager with error memory
- 1 service alarm
- 4 limit alarms: 2 relays and 2 transistors
- Universal inputs (only 2 types for all applications)
- For DIN-Rail or 19"-mounting
- Power supply via DIN-Rail or clamp
- Bus capable (RS 232 and RS 485)
- Galvanic isolation
- New: TC-Resistance monitoring



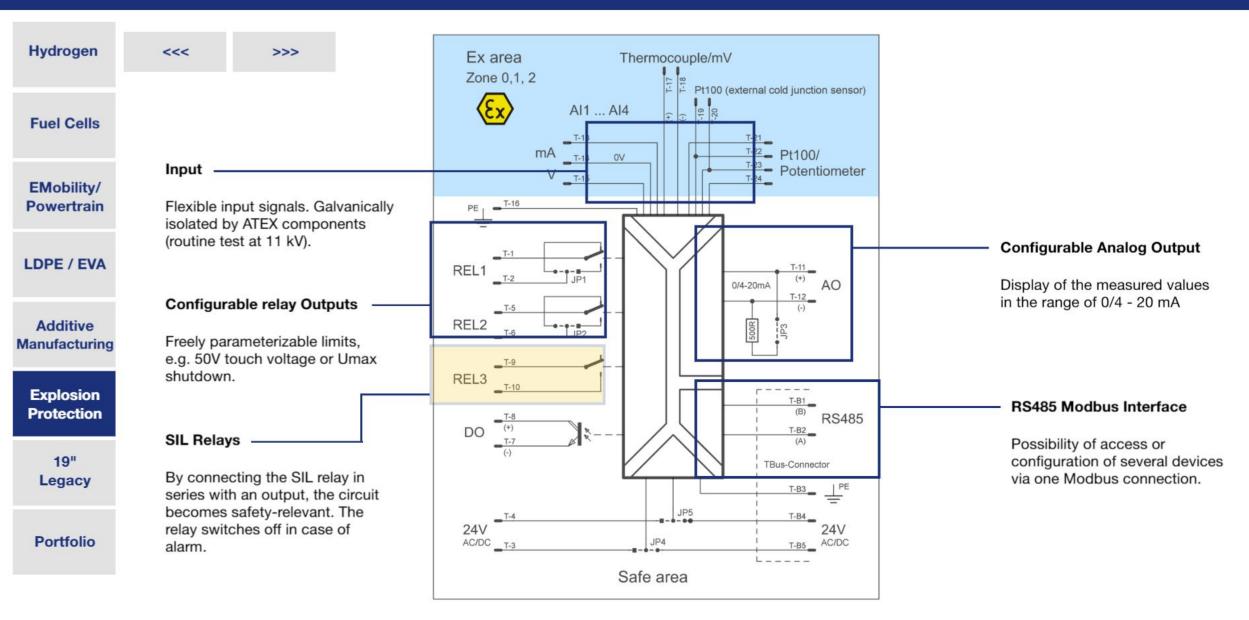






Hydrogen <<< >>> **Fuel Cells Software Configuration Multiple Input types** Over RS 232 or RS 485 Thermocouple, PT100, Potentiometer, Voltage, Current EMobility/ **Powertrain** 000 **External Safety Routines** Hight dielectric strength 000 LDPE / EVA Special transducers for the use e.g., Detects wire breaks, loose in ATEX environments contacts and defect thermocouples Additive **Internal Self-Diagnosis** Manufacturing **DuoTec Technology** 0000 0000 e.g., both input channels, Two processors are constantly **Explosion** memory failure, analog output, 00 monitoring each other 0000 **Protection** range violation 00 19" SIL 2 and ATEX / IECEx Zone 0 **Predictive Maintenance** Legacy 00000 Intrinsic safety according to By measuring the resistance, it IEC61508:2010 SIL2, IEC/EN 60079is possible to detect defects in 11, ATEX [Ex ia] IIC Portfolio thermocouples







Hydrogen

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Fuel Cells

EMobility/ Powertrain

LDPE / EVA

Additive Manufacturing

Explosion Protection

19" Legacy

Portfolio

Input

The input channels are constantly monitored. The adjustable tolerance defines the maximum deviation. If the deviation exceeds the tolerated threshold, the safety alarm is displayed. In this way, a break in the HV input line can be detected.

Relays

Each relay has two output contacts. One of them is addressed from the terminal, the other is connected to the processor to ensure the correct state.

Processor

Mütec DuoTec® technology is based on two independent processors that constantly monitor each other. If one processor fails, the other reports the error with a safety alarm to put the device in a safe state.

mA Output

The analog output is a voltage controlled current source. The value of the output signal is read back into the controller and compared with the setpoint. If a defined tolerance is exceeded or in case of wire break, the safety alarm is triggered.

Supply Voltage

The supply is monitored by a watchdog circuit that triggers a safety alarm in the event of a voltage drop.

Memory

Configuration and parameters are stored in a non-volatile memory and constantly monitored. After each power-up, the parameters are compared with a checksum defined by the user configuration.

MTP 200

Safety Properties	FMEDA
Category	SIL 2
Device type	Type B
HFT	0
SFF	90,1 %
DC	76,2 %
Safe failure rate	2025 FIT
Safe detected failure rate	875 FIT
Safe undetected failure rate	1150 FIT
Dangerous failure rate	1457 FIT
Dangerous detected failure rate	1110 FIT
Dangerous undetected failure rate	347 FIT









Hydrogen

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>>>

Fuel Cells

EMobility/ Powertrain

LDPE / EVA

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Explosion Protection

19" Legacy

Portfolio



MSK 200

- IEC61508 SIL2 and ATEX [Ex ia] IIC
- Continuous self-monitoring by 2 microprocessors
- Diagnosis manager with error memory
- 1 service alarm
- 4 limit alarms: 2 relays and 2 transistors
- Universal inputs (only 2 types for all applications)
- For DIN-Rail or 19"-mounting
- Power supply via DIN-Rail or clamp
- Bus capable (RS 232 and RS 485)
- Galvanic isolation
- New: TC-Resistance monitoring



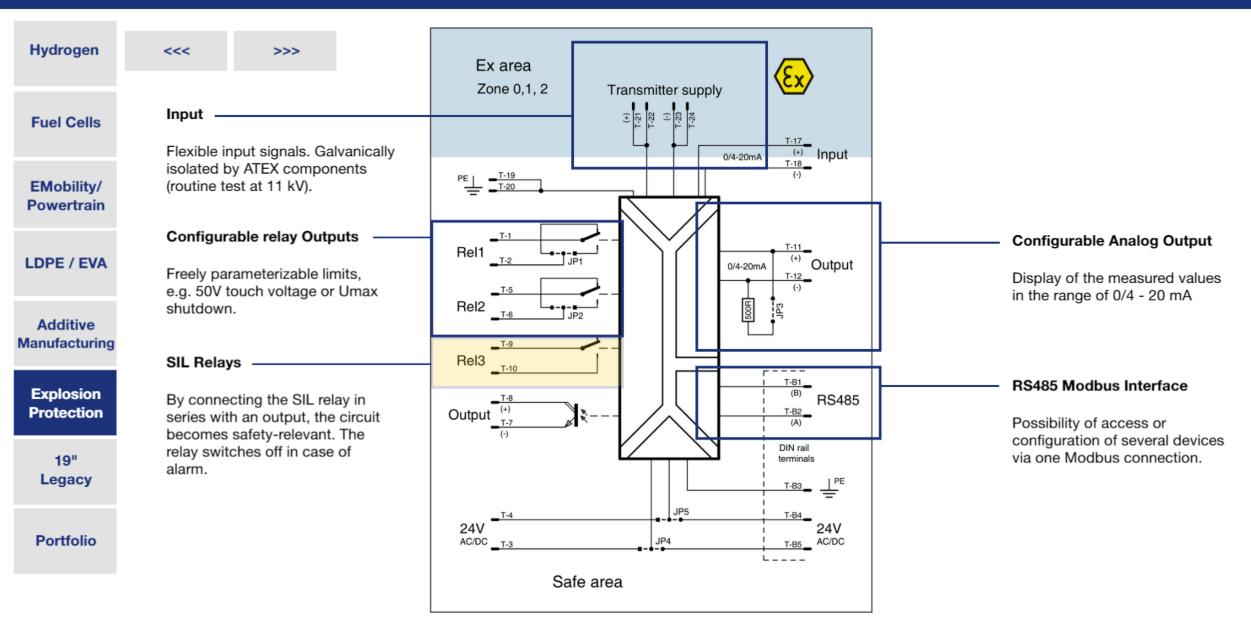






Hydrogen <<< >>> **Fuel Cells Software Configuration** Multiple Input types Over RS 232 or RS 485 Thermocouple, PT100, EMobility/ mutec Potentiometer, Voltage, Current **Powertrain** DuoTec Failsale six **External Safety Routines** Hight dielectric strength СОМ LDPE / EVA e.g., Detects wire breaks, loose Special transducers for the use contacts and defect in ATEX environments thermocouples Additive Manufacturing **DuoTec Technology Internal Self-Diagnosis** (Ex **Explosion** Two processors are constantly e.g., both input channels, memory failure, **Protection** monitoring each other analog output, range violation HART MSK 200i-TE 19" SIL 2 and ATEX / IECEx Zone 0 **Predictive Maintenance** Legacy Intrinsic safety according to By measuring the resistance, it IEC61508:2010 SIL2, IEC/EN 60079is possible to detect defects in Portfolio 11, ATEX [Ex ia] IIC thermocouples







Hydrogen

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Fuel Cells

EMobility/ Powertrain

LDPE / EVA

Additive Manufacturing

Explosion Protection

19" Legacy

Portfolio



Technical Data

Certificate	SIL 2 according to IEC 61508
	SIL 2 according to ILC 01300
Measurement range	mA, V, PT100, Potentiometer,
	TC
Analog Output	0/4 20 mA
Load	Max. 500 Ω at 22 mA
Accuracy	< 0,5%
Contact outputs	Normally Open
Switching Power	Max. 62,5 VA / Max. 30 W
Switching Voltage	Max. 125 VAC / 110 VDC
Switching Current	Max. 1A
Contact Material	AG Pd + 10 μAu
Status LEDs	Power: Green
	Error / SIL Alarm: Red
	REL1/REL2: Yellow
nterfaces	RS 232, RS 485
RS485 Interface	Half duplex, no scheduling
Baud rate	9600 bps
Device Address	1-248
Supply	24 VDC (2030 VDC)
Power Consumption	Max. 1,9 W
Temperature	-10° C +60° C
Storage / Transport	-20° C +70° C
Perm. Humidity	10 % 90 % r.H no cond.
	<2000m above mean sea level
Temperature Coefficient	
	<0,005%/K (typical)
Galvanic isolation	300 Veff, 2.5 kV test voltage
Overvoltage category	CAT II: 300 V
	Pollution Degree 1
PCB Material	FR4
Housing Material	Polyamide
Protection Class	IP20
Flammability UL94	VO
Mounting type	35 mm DIN rail



Hydrogen

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Portfolio



More Information



19" Legacy & Customized SIL 2 and ATEX Replacements



Hydrogen

>>>

Fuel Cells

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LDPE / EVA

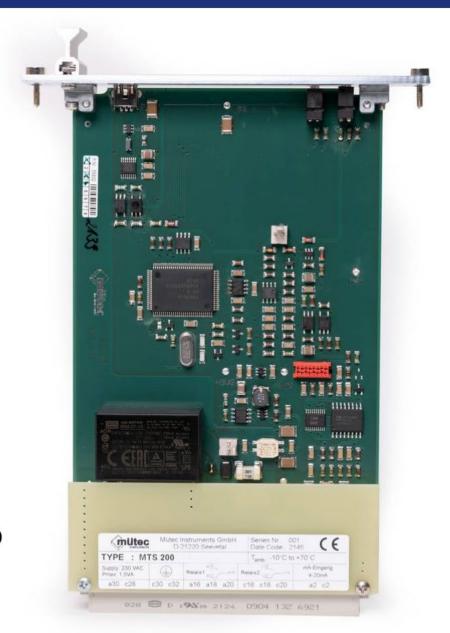
Additive Manufacturing

Explosion Protection

19" Legacy

Portfolio

MTS 200



19" Technology

- Pin Compatible replacements for discontinued 19" cards
- Fast and easy IEC61508 SIL2 and ATEX [Ex ia] IIC re-certifications
- Software implementation (Diagnosis manager with error memory, configurable alarms)
- USB / BUS capable (RS 232 and RS 485)
- Existing MTP / MSK series can be individually modified to suit almost all applications

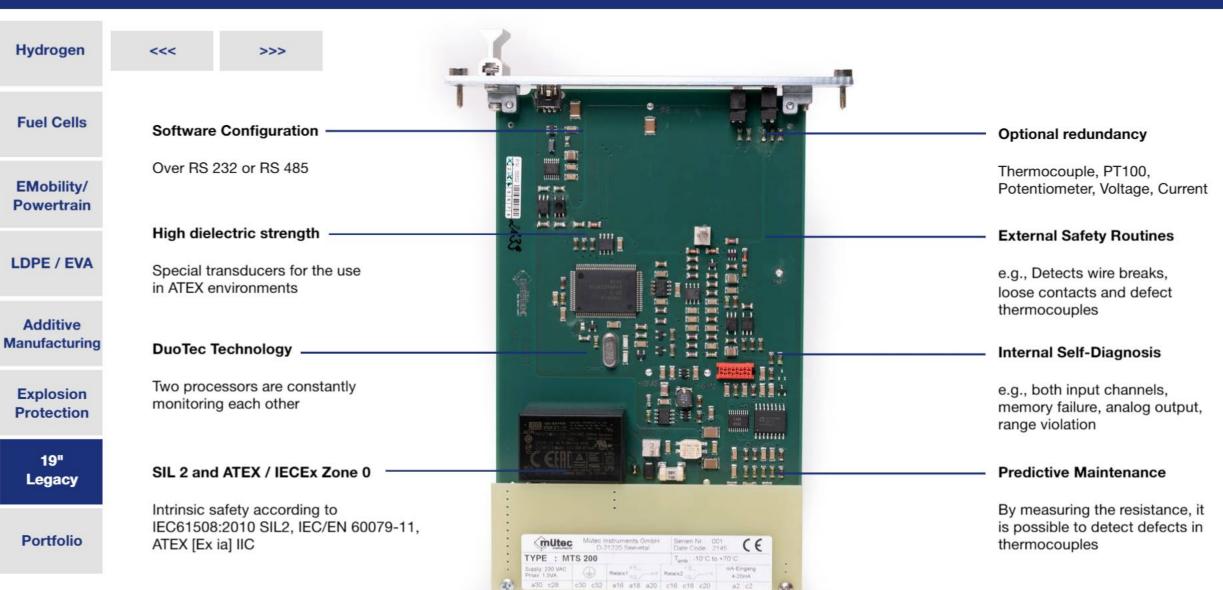






19" Legacy & Customized SIL 2 and ATEX Replacements





828 B 0 1986 2124 0904 132 6921

A complete portfolio for safety-driven applications



Hydrogen

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EMobility/ Powertrain

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19" Legacy

Portfolio

