

# FlowSwitch 700E

## Dust monitoring for filter break



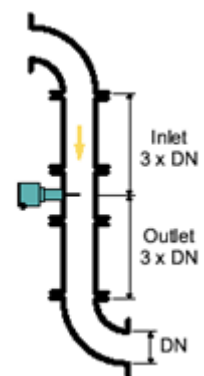
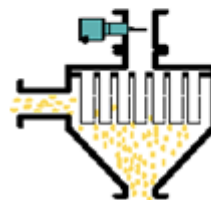
### Application

The dust monitor FlowSwitch 700E is used for the detection of filter failure functions e.g. crack or defect in assembling.

By the triboelectric measuring principle a dust breakthrough can be recognized reliable.

### Scope of Use

FlowSwitch 700E can be put in metallic pipes and channels which shall be monitored on dust.



**HUMY 3000**  
Moisture  
measurement

**MF 3000**  
Mass flow  
measurement

**FS 510M**  
Microwave  
mass flow  
monitoring

**FS 600E**  
Electrostatic  
mass flow  
monitoring

**FS 700E**  
Triboelectric  
dust monitoring

**LC 510M**  
Limit level  
monitoring

## Main Benefits

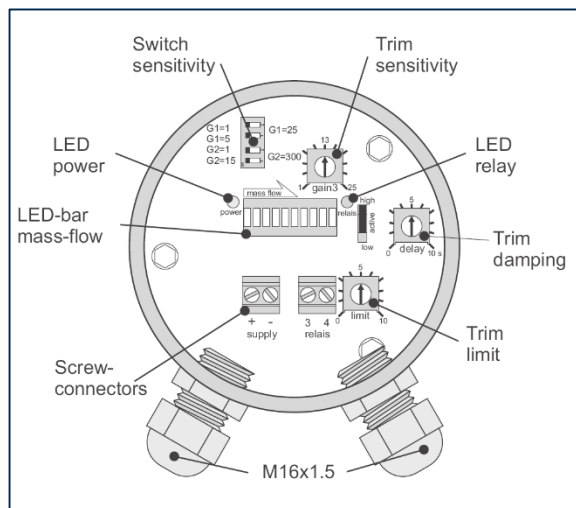
- ◆ Maintenance free
- ◆ Adjustable sensitivity
- ◆ Adjustable switch
- ◆ Condition indication with LED
- ◆ Stainless steel housing
- ◆ Compact form
- ◆ Easy installation

## Function

The technology is based on a modified triboelectric principle detecting particles interacting with the sensing rod and such particles just passing the rod. Build up on the rod surface will not be detected, only moving particles generate a flow rate proportional signal which is monitored by the electronic.

Installation is done on the clean gas side downstream the filter at a metal duct by welding on of a thread bush boring through the duct wall and screwing in dust watch. On and off distance should this 3-fold of the pipe diameter area, the sensor length 1/3 to 2/3 of the pipe diameter.

The device isn't usable at products, which build an electric conductive coating between sensing rod and pipe wall, caused of abrasion.



## Technical Data

Material	Housing	Stainl. Steel 1.4571
	Sensor rod (standard)	Stainl. Steel 1.4571
Ambient cond	Isolation (standard)	Polyamide (PA)
	Sealing (standard)	NBR
Process	temperature	-20°C to +70°C
	Protection class	IP 67 (EN 60529)
	EMC	According to EN 61326-1
Output	Temperature	Max. 90°C
	Pressure	Max. 2 bar
Power supply	FlowSwitch_01	Max. 48 V AC/DC, 1A
	FlowSwitch_02	Logic high/low switchable
	FlowSwitch_20	Transistor: galvanic isolated
Adjustment	FlowSwitch_01/02	Max. 31 V DC, 15 mA
	FlowSwitch_20	Logic high/low Switchable
Adjustment	FlowSwitch_01/02	4-20 mA, galvanic isolated, load < 500
	FlowSwitch_20	17...31 V DC, max. 60mA., 24 V DC ± 10 %, max. 80 mA
	Sensitivity	1...180.000
	Damping	0...10 s
Adjustment	Switchpoint	1...10
	Zero set	FlowSWITCH_01/02
	Zero set	4 mA, FlowSWITCH_GM20

